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Emissions Estimation: 13647 Rev. 2

15 MMBtu/hr Propane Burner

Emissions calculated by Vulcan® Systems for Hickman Egg Ranch are included in Table 1. These emissions have been calculated using the USA EPA method AP-42 for External Combustion Sources. Values are not a guarantee of emissions and do not reflect actual running data. Actual emissions will be affected by various factors including furnace pressures, quality of the fuel, running time of the plant, feed material properties, etc. Vulcan® and its parent company Worldwide Recycling Equipment Sales, LLC recommend consulting a certified environmental engineer when filling out any permits relating to any Vulcan® Thermal Desorption or Drying Systems.

Potential Emission Rates ¹					
NO _x ² Tons/year ⁸	CO ³ Tons/year ⁸	SO ₂ ⁴ Tons/year ⁸	TOCs ⁵ Tons/year ⁸	PM ⁶ Tons/year ⁸	CO ₂ ⁷ Tons/year ⁸
2.98	1.72	0.00	0.23	0.16	2,868.85
PPM ⁹	PPM ⁹	PPM ⁹	PPM ^{9, 10}	PPM ⁹	PPM ⁹
119.91	113.69	0.12	26.34	N/A	119,262.30
lb/hr	lb/hr	lb/hr	lb/hr	lb/hr	lb/hr
2.13	1.23	0.00	0.16	0.11	2,049.18

¹Considering firing a propane burner at a maximum rate of 15 MMBtu/hr

²Expressed as NO₂ and calculated using an emission factor of 3.25 lb/10³ gallon. EPA AP-42 uses an EF of 13 lb/10³ gallon for NO_x

³Calculated using an emission factor of 7.5 lb/10³ gallon

⁴Considering a Sulfur content of 0.18 grains/100 ft³ of propane vapor

⁵Total organic compounds calculated using an emission factor of 1 lb/10³ gallon

⁶Total particulate matter calculated using an emission factor of 0.7 lb/10³ gallon

⁷Calculated using an emission factor of 12,500 lb/10³ gallon

⁸Year defined as operating 8 hours/day, 7 days/week, and for 50 weeks/year

⁹Calculated at 3% O₂ in dry flue gases

¹⁰PPM of TOCs expressed as methane

All calculations are based on the stated assumptions; good engineering practices have been followed to optimize the design for these assumptions/conditions. Deviations in environmental conditions, feed composition/throughput, changes to construction of equipment, etc. will change these figures. Do not reproduce.